# \*\*Printer Communications Setup Procedure:\*\*Recovery From network default

**Printer Communications Setup Procedure:**  
  
***After Reconnecting Power & Comms Cabling to the New Printer, follow the Procedure as Listed.***

* + Open **SITE’s (ex. MKC4) Master IP** List in Excel.
  + **Locate SLAM Printer IP Address**
  + Open Internet Browser
  + **Type IP Address** into Brower to **Access Zebra Printer Communications**
  + Open **(View Printer Configuration)**
    - ***Print on Label***
  + Open **(View & Modify Printer Settings)**
  + Type in the Password of**: 1234**
    - **This will link your IP to the Printer**
  + Proceed via link
  + Open “**Network Configuration**”
  + Go to **TCP/IP** **Settings:**
    - ***Internal Wired Parameters CHANGES*;** 
      * ***Examples Are As Follows*:**
  + **IP ADDRESS: 010.081.230.010**
  + **IP PROTOCOL: PERMANENT**
  + **SUBNET MASK: 255.255.255.0**
  + **DEFAULT GATEWAY: 010.081.230.001**
  + **TIMEOUT CHECKING: NO**
  + **BASE RAW PORT to: 5964**
  + **CLIENT ID TYPE: MAC ADDRESS**
  + **CLIENT ID SUFFIX: Physical Mac Address**
  + **SUBMIT CHANGES**

# \*\*/It is Beneficial to Print the Configuration via (Print on Label) before removing power of impaired Printer //prior to Printer Swap. Recovery from defaulted network Use HMI and Scroll until to find the IP ADDRESS (When Network is defaulted this is set to something random) Type IP ADDRESS in Browser Click Network Setting and Enter Password Change Setting like above reference for printer setup Go back to main page and click reset network Your new ip address should be set now, enter that into a browser to verify it was changed. Also It does take some time for data to get reconnected so be patient. Note: After Setting IP ADDRESS/IP Protocol/Base Raw Port Return to the main page and click Reset Network, for the New IP address to take affect.\*\*Printer Communications Setup Procedure:\*\*Recovery From network default

**Printer Communications Setup Procedure:**

***After Reconnecting Power & Comms Cabling to the New Printer, follow the Procedure as Listed.***

* + Open **SITE’s (ex. MKC4) Master IP** List in Excel.
  + **Locate SLAM Printer IP Address**
  + Open Internet Browser
  + **Type IP Address** into Brower to **Access Zebra Printer Communications**
  + Open **(View Printer Configuration)**
    - ***Print on Label***
  + Open **(View & Modify Printer Settings)**
  + Type in the Password of**: 1234**
    - **This will link your IP to the Printer**
  + Proceed via link
  + Open “**Network Configuration**”
  + Go to **TCP/IP** **Settings:**
    - ***Internal Wired Parameters CHANGES*;** 
      * ***Examples Are As Follows*:**
  + **IP ADDRESS: 010.081.230.010**
  + **IP PROTOCOL: PERMANENT**
  + **SUBNET MASK: 255.255.255.0**
  + **DEFAULT GATEWAY: 010.081.230.001**
  + **TIMEOUT CHECKING: NO**
  + **BASE RAW PORT to: 5964**
  + **CLIENT ID TYPE: MAC ADDRESS**
  + **CLIENT ID SUFFIX: Physical Mac Address**
  + **SUBMIT CHANGES**

**\*\*/It is Beneficial to Print the Configuration via (Print on Label) before removing power of impaired Printer                 //prior to Printer Swap.**

**Recovery from defaulted network**

**Use HMI and Scroll until to find the IP ADDRESS (When Network is defaulted this is set to something random)**

**Type IP ADDRESS in Browser**

**Click Network Setting and Enter Password**

**Change Setting like above reference for printer setup**

**Go back to main page and click reset network**

**Your new ip address should be set now, enter that into a browser to verify it was changed.**

Also It does take some time for data to get reconnected so be patient.

**Note: After Setting IP ADDRESS/IP Protocol/Base Raw Port Return to the main page and click Reset Network, for the New IP address to take affect.**